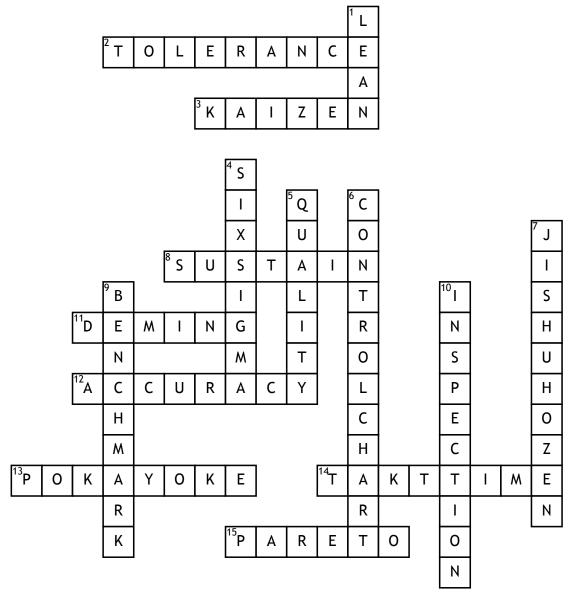
Quality month "crossword puzzle"



<u>Across</u>

 WITHOUT ME IT IS DIFFICULT TO PRODUCE
 CONTINUAL IMPROVEMENT
 ONE OF THE "S" IN
 SCONCEPT
 FATHER OF TQM
 CLOSENESS OF MEASURED VALUE 13. I PREVENT DEFECTS
14. RATE OF CUSTOMER DEMAND
15. VITAL FEW TRIVIAL MANY
Down
1. ELIMINATION OF WASTE
4. TOOL FOR

PROCESS IMPROVEMENT QUALITY

5. FITNESS FOR USE
6. I AM USED TO ASSESS PROCESS STABILITY
7. AUTONOMOUS MAINTENANCE
9. I AM THE REFERENCE FOR EVERY WORK
10. TO ENSURE QUALITY