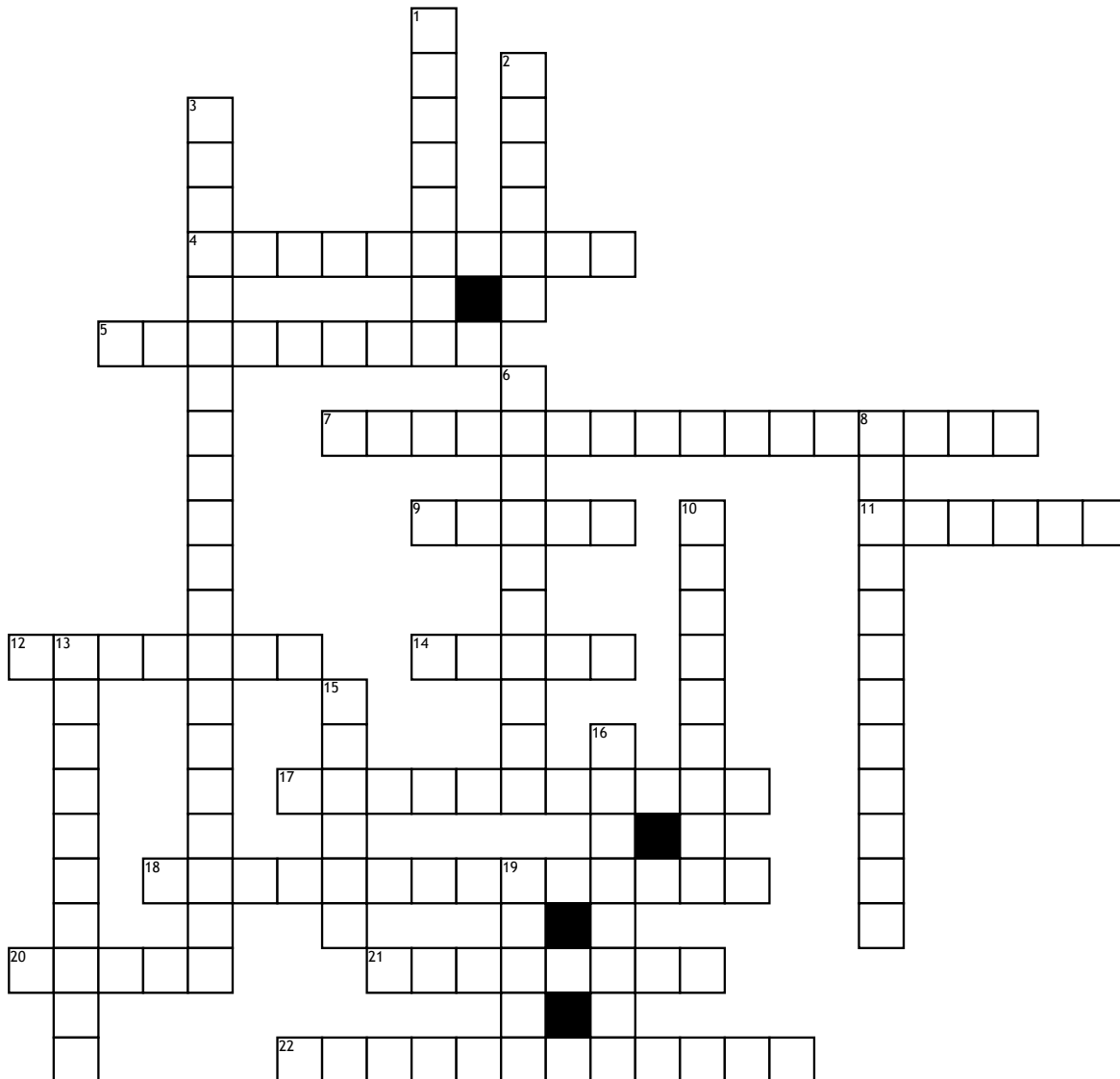


# Chapter 11: Growth and Expansion



## Across

4. Creator of the cotton gin.  
 5. Lowell's \_\_\_\_\_ were different because all manufacturing steps were combined in one place.  
 7. Inventor of the steamboat.  
 9. The Missouri Compromise brought Missouri and \_\_\_\_\_ into the Union.  
 11. The growth of factories and trade led to the growth of towns and \_\_\_\_\_.  
 12. The Erie Canal opened on \_\_\_\_\_ 26, 1825  
 14. Separate compartments on waterways that lower and raise the water level.  
 17. He rounded up 30 foresters and built the Wilderness Road.

18. System of economics where people can buy and own whatever they want.  
 20. People began to leave their homes and farms to work in \_\_\_\_\_.  
 21. Name of the first steamboat  
 22. Took machine invention secrets from Great Britain and got rich off of them in the United States.

## Down

1. Another name of a toll road is:  
 2. This gives an inventor the sole legal right to make money from and invention for a certain period of time.  
 3. Idea by Eli Whitney first used in muskets

6. The difference between rivers and canals is that canals are \_\_\_\_\_.  
 8. Differences in goals and interests of different parts of the country  
 10. The treaty with Spain granted East and West Florida and Oregon Country to the U.S.  
 13. When individuals and businesses own property and decide how to use it it's called \_\_\_\_\_.  
 15. With the increase of cotton production in the South, there was greater demand for land and \_\_\_\_\_.  
 16. This made farming in New England difficult.  
 19. In 1820, most people lived in a \_\_\_\_\_ location.