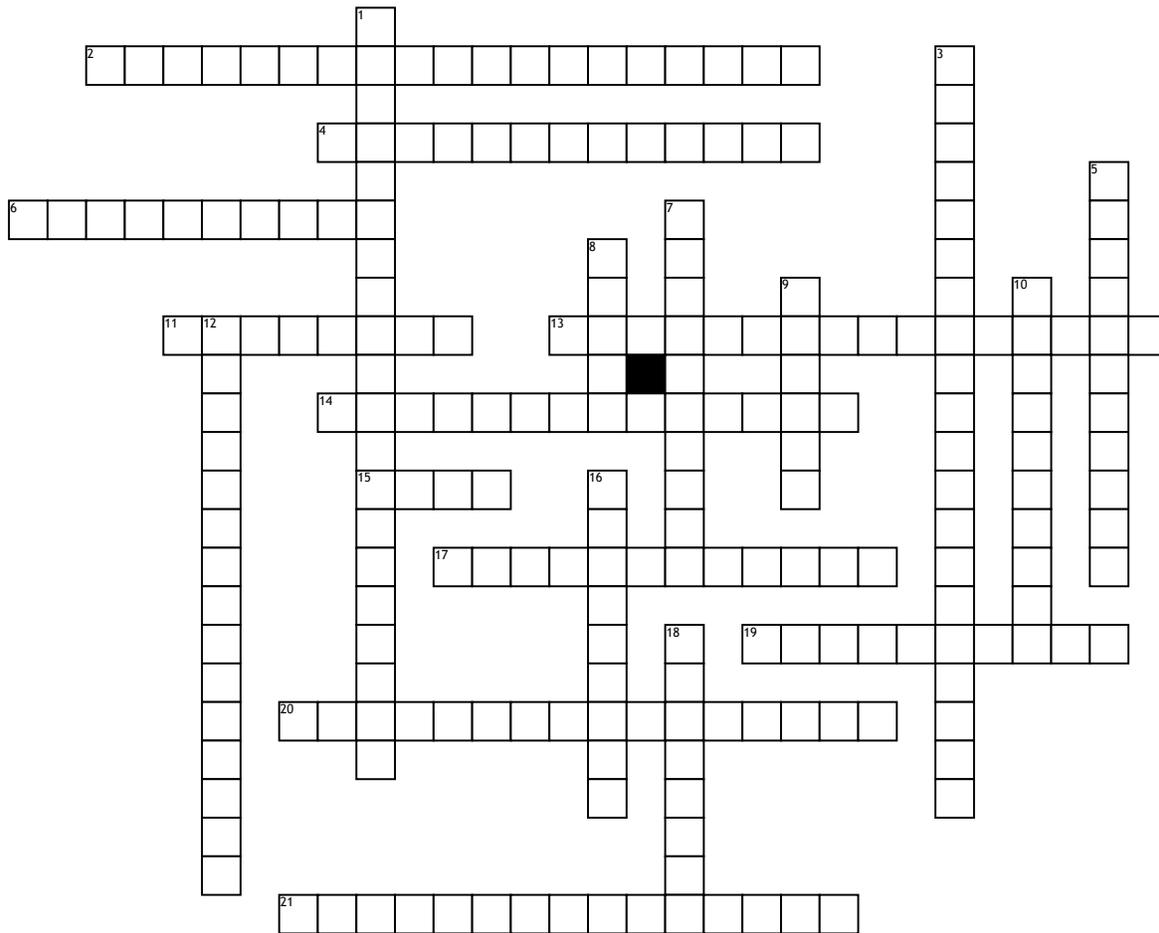


5S - Sort, Set in order, Shine, Standardize, Sustain



Across

2. 5S can not be another flavor of the month, so effort must be put in to ensure it is sustained ...
4. Clean and eliminate sources of
6. Maintain standards through and Continuous Improvement.
11. ... and arrange the items that were not discarded
13. Standardize means establish clear and ...
14. ... or discard item after designated holding period.
15. Remove ALL items from the workplace that are not needed

17. Communicate to the Supervisor or Technical Coordinator

19. ensures adequate storage, eliminates clutter and keeps surfaces clear.
20. Working Shine, defects are easier to see in a well lit and
21. Machines that are clean and maintained work ...

Down

1. Identify and discard all
3. The workplace becomes less crowded and an easier, quicker, more ...
5. ... means creating a consistent way of implementing the tasks

7. Arrange the items that are needed in the area and identify them or label them

8. Regularly remove dirt, grime, and dust from the work area.

9. Identify items unnecessary, unneeded or misplaced and fill out ...

10. The benefit of 5S will only truly be seen if it is ... in the long term.

12. The standard shows what are the ...

16. Do the right things the right way ...

18. WGLL is "What does good ...