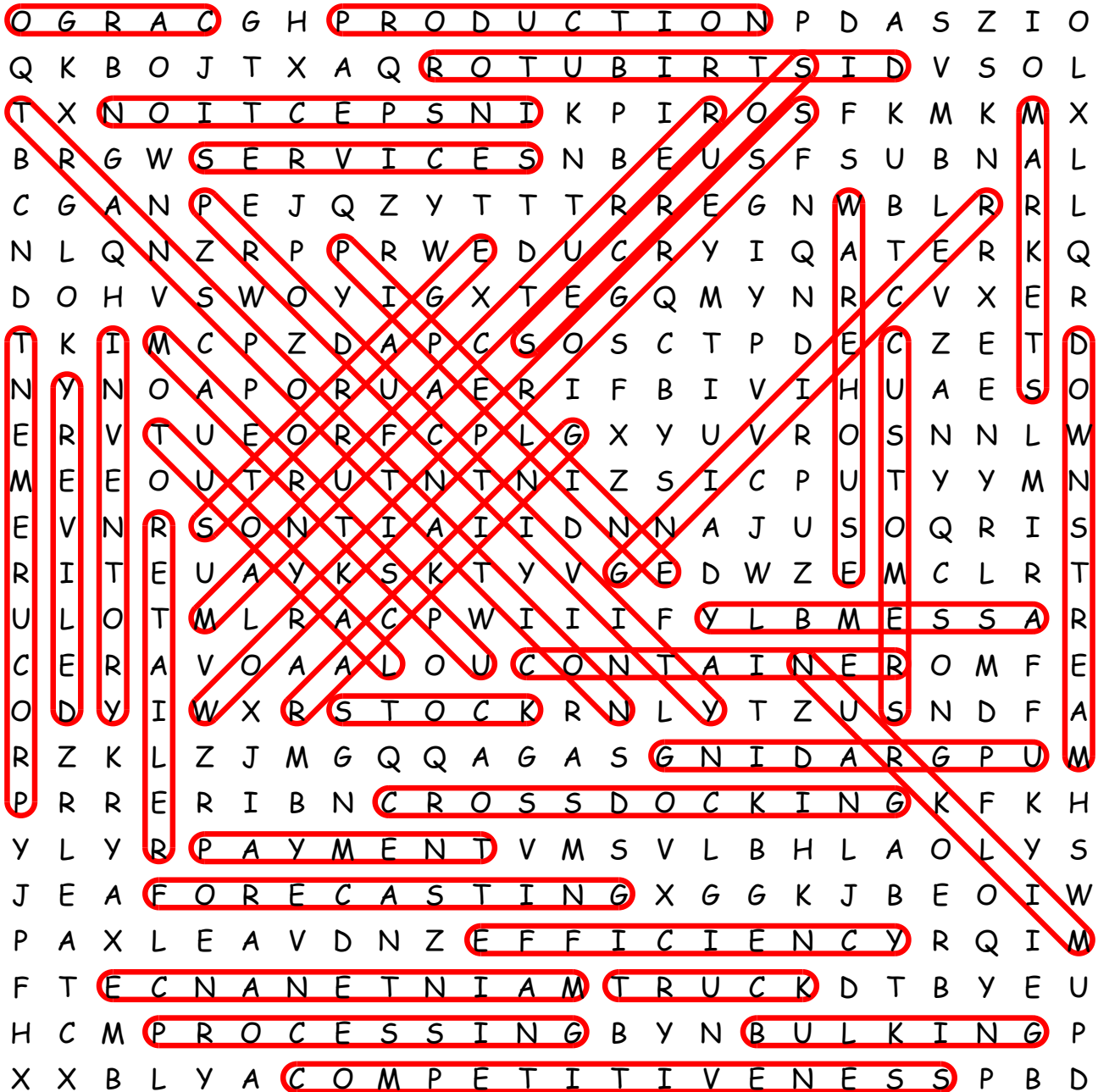


SUPPLY CHAIN LOGISTICS



COMPETITIVENESS
MANUFACTURER
MAINTENANCE
PRODUCTION
WAREHOUSE
CONTAINER
DELIVERY
SOURCES
BULKING
TRUCK

WORKINPROGRESS
PRODUCTIVITY
DISTRIBUTOR
PROCESSING
CUSTOMERS
RETAILER
SERVICES
PAYMENT
MILKRUN
CARGO

TRANSPORTATION
FORECASTING
EFFICIENCY
INSPECTION
RECEIVING
ASSEMBLY
UPSTREAM
MARKETS
LAYOUT

CROSSDOCKING
PROCUREMENT
DOWNSTREAM
UPGRADING
INVENTORY
PIPELINE
RACKING
STORAGE
STOCK