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## Growth and Expansion

|  | N | T | E | R | S | T | A | T | E | C | 0 | M | M | E | R | C | E | F | Y | M | Q | K | M |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Y | M | U | I | Y | T | J | 0 | P | T | M | A | T | T | C | P | L | P | Y | X | 0 | T | C | D |
| Y | N | S | S | M | T | R | D | N | C | G | U | S | B | U | K | W | S | L | F | L | N | 0 | C |
| F | Y | E | K | K | U | B | K | I | V | 0 | L | T | K | D | G | L | H | 0 | J | Y | 0 | L | B |
| A | R | C | E | E | P | M | P | Y | N | 0 | J | U | K | A | U | A | B | P | P | Y | Y | W | I |
| S | D | T | S | P | Y | K | C | C | A | P | 1 | T | A | L | Q | E | V | 0 | Y | R | G | Y | R |
| Q | Y | I | I | M | H | W | 0 | J | G | M | 1 | R | A | V | F | A | W | N | S | M | A | B | E |
| Z | F | 0 | R | S | S | 1 | T | R | P | K | S | G | P | P | X | U | W | 0 | Z | P | M | C | G |
| S | C | N | P | I | 0 | S | T | Q | K | X | S | B | T | E | A | D | Z | M | S | M | B | H | I |
| T | N | A | R | L | H | L | 0 | Q | C | V | G | Y | G | 0 | L | 0 | N | H | C | E | T | Z | 0 |
| 0 | P | L | E | A | C | L | N | X | P | Y | 0 | B | K | G | F |  | P | D | L | K | R | U | N |
| Q | G | 1 | T | T | H | U | G | M | E | D | E | C | F | C | S | U | S | N | E | C | R | K | 0 |
| X | U | S | N | I | R | D | 1 | V | I | G | 0 | Q | P | S | I | P | 0 | M |  | K |  | W | Y |
| X | K | M | E | P | X | 0 | N | S | R | L | V | J | T | Q | M | Y | R | P | Y | 0 | W | 0 | N |
| L | F | A | E | A | X | P | X | C | G | N | D | N | W | C | Y |  | E | U | Y | M | R | A | C |
| A | E | L | E | C | F | 1 | U | H | T | U | R | N | P |  | K | E | I | D | W | S | G | F | 0 |
| N | L | U | R | 1 | N | T | E | R | C | H | A | N | G | E | A | B | L | E | P | A | R | T | S |
| R | E | J | F | F | Q | L | A | E | V | E | R | Y | W | N | G | Q | Q | T | A |  | F | Y | S |
| E | M | T | D | T | Y | X | T | M | C | A | U | I | Z |  | P | U | P | D | X | N | C | T | 0 |
| T | E | K | K | Z | J | G | N | $J$ | X | J | G | N | K | Y | V | D | 0 | E | P | T | A | U | P |
| N | N | A | H | U | U | E | E | B | Y | C | 0 | D | T | L | U | N | R | W | G | E | N | P | N |
| I | T | Q | B | Z | Z | K | T | U | A | U | A | K | B | S | W | Q | P | 0 | X | N | A | K | K |
| E | 0 | 1 | S | X | K | V | A | B | V | V | 0 | E | G | F |  |  | C | Y | F | S | L | C | Z |
| E | R | 1 | Y | S | Z | F | P | L | W | Q | 1 | D | C | Z | T | Y | S | K | I | E | Q | N | Z |

interchangeableparts sectionalism
cottongin
monopoly
capital
census
cede
interstatecommerce
technology
internal
turnpike
region
patent
lock
interstatecommerce
technology
internal
turnpike
region
patent lock
freeenterprise
capitalism
intense
element
reveal
canal

