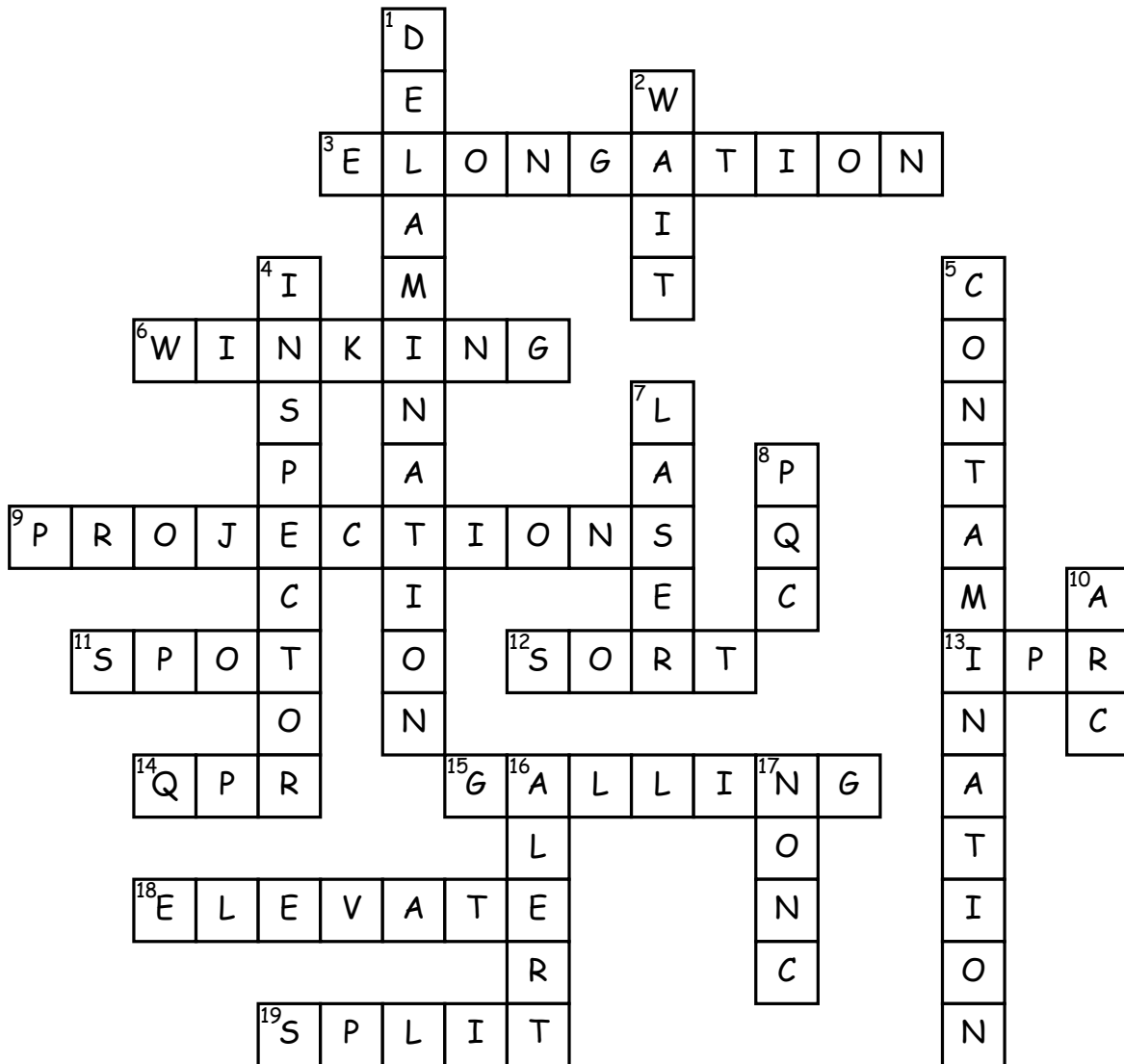


QUALITY CROSSWORD



Across

3. A thinning of the material that could lead to a split.
6. A defect where a nut is not inline with the stamping hole.
9. The bumps on a nut or bolt that welds to a stamping.
11. A type of welding that focuses an electric current in a small area while squeezing the panels between two copper electrodes.
12. When a document is found the team will need to _____ the inventory to check for defects.
13. The part that FIA makes, that holds the steering column, radio, heating, air and glovebox.

14. A document we receive when our customer puts us on sort and requires us to counter measure the defect.
15. A defect where the die leaves grooves in the stamping.
18. When you do not agree with quality call you have the right and responsibility to _____ the issue.
19. A defect where there is a break in the material.

Down

1. A defect where the coating of a stamping flakes or peels off.
2. FIAs procedure when you find a defect is to Stop-Call and _____.
4. TM who checks the dimensional quality of a part.
5. Rust, grease or paint on a stamping.

7. A type of welding that joins two pieces of metal together using a beam of light.
8. Acronym for part quality conformation.
10. A type of welding that uses copper wire to join two panels together.
16. A quality sign that is posted when extra check are needed due to a quality issue.
17. A document that we send our customers when we believe we have sent nonconforming parts to them.