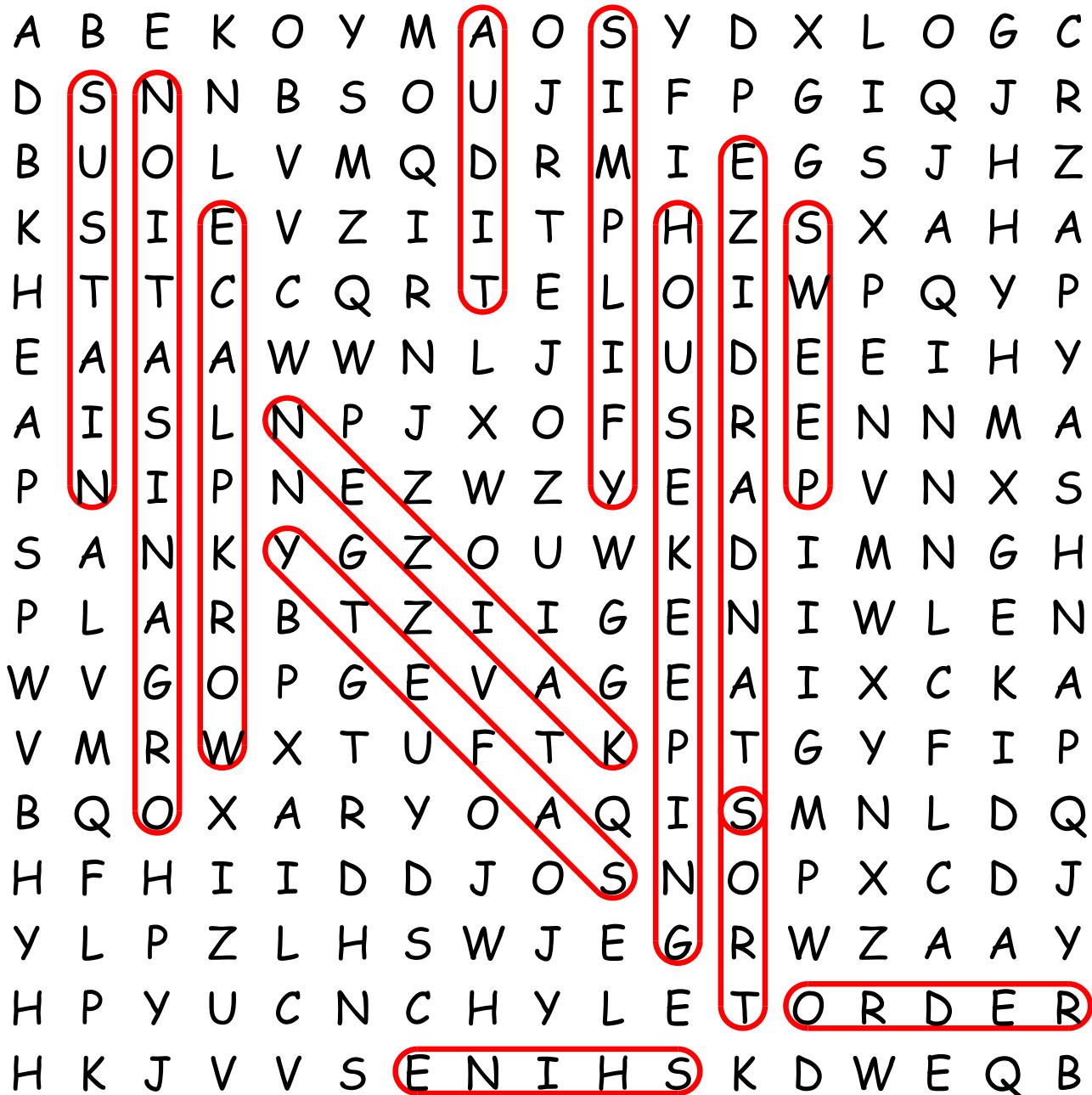


Lean



housekeeping
 Workplace
 safety
 order
 Sort

Organisation
 Simplify
 Kaizen
 Sweep

Standardize
 Sustain
 audit
 Shine