Across
2. something that indicates bounds or limits; a limiting or bounding line
5. the release of an offender from detention, subject to a period of good behavior under supervision
7. to fall or slip back into a former state, practice, etc
13. manner of behaving or conducting oneself
14. something that is kept or meant to be kept unknown or unseen by others
15. something that causes something else to happen
17. to face and deal with responsibilities, problems, or difficulties, especially successfully or in a calm or adequate manner
18. a substance used for medical treatment
19. build (something) again after it has been damaged or destroyed
21. chemical analysis of urine
22. a time of intense difficulty, trouble, or danger
23. the fact or condition of being accountable; responsibility
25. the fact or condition of being addicted to a particular substance, thing, or activity

Down
1. the action of stopping something from happening or arising
3. an assertion that something said, believed, alleged, etc., is false
4. the act or manner or an instance of treating someone or something
6. the action of restoring someone to health or normal life through training and therapy after imprisonment, addiction, or illness
8. the way in which two or more concepts, objects, or people are connected, or the state of being connected
9. the process of taking care of children until they are old enough to take care of themselves: the things that parents do to raise a child
10. a species of matter of definite chemical composition
11. obtain possession or use of (something) again after losing it
12. treatment intended to relieve or heal a disorder
16. the object of a person's ambition or effort; an aim or desired result
20. a deeply distressing or disturbing experience
24. the act or instance of making or becoming different