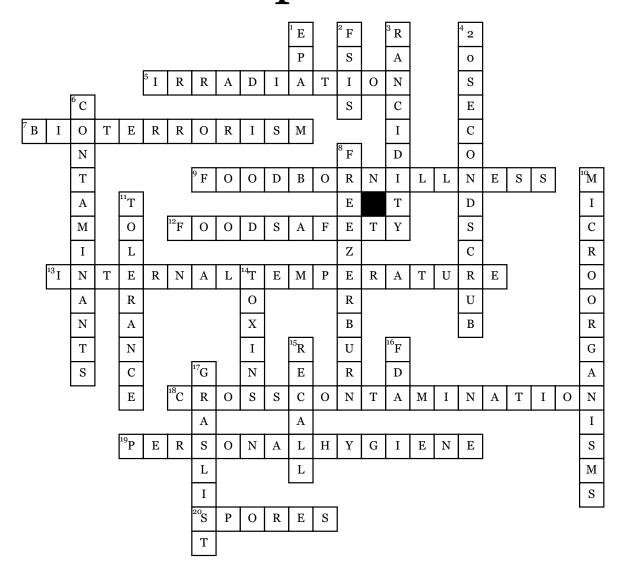
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## Chapter 20



## Across

- **5.** Exposing food to high intensity energy waves to increase its shelf life
- **7.** Intentional use of biological agents
- **9.** Sickness caused by eating food that contains a harmful substance
- **12.** Keeping food safe to eat by following proper food handing and cooking practices
- **13.** This temperature registered at the center of the thickest part of the food

- **18.** When harmful bacteria spreads from one food to another
- **19.** Keep your self clean to avoid transferring harmful bacteria when handling food
- **20.** Proctedted cells that develop into bacteria under the right conditions

## **Down**

- **1.** Environmental protection agency
- **2.** Food safety and inspection service
- **3.** Spoilage due to breakdowns of fat

- **4.** Washing your hands for 20 seconds
- **6.** Substances that make food unfit to eat
- **8.** Mosture loss caused when food is improperly packaged or stored in a frezer to long
- **10.** Living creatures that are visible only through a micoscope
- **11.** Maximum safe level for a certain chemical in the human body
- 14. Poisons that can cause illness
- **15.** The immediate removal of a product from stre shelves
- 16. Food and drug administration
- 17. "Generally recognized as safe"