Across
2. a job or profession.
4. series of thoughts, images, and sensations occurring in a person's mind during sleep. "I had a recurrent dream about falling from great heights"
7. an act of travelling from one place to another.
9. economic activity concerned with the processing of raw materials and manufacture of goods in factories.
12. a project or undertaking, especially a bold or complex one.
16. a break or hole in an object or between two objects.
18. knowledge acquired through study, experience, or being taught
20. the ability to do something well; expertise.
21. the action of exploring an unfamiliar area.

Down
1. the ability to assess and initiate things independently.
3. a paid position of regular employment.
5. the imparting or exchanging of information by speaking, writing, or using some other medium.
6. the process of finding solutions to difficult or complex issues.
8. management of or by oneself; the taking of responsibility for one's own behaviour and well-being.
10. coming after, less important than, or resulting from someone or something else that is primary.
11. a series of thoughts, images, and sensations occurring in a person's mind during sleep
13. the action of organizing something.
14. understandings and personal attributes that make individuals more likely to gain employment and to be successful in their chosen occupations’.
15. an occupation undertaken for a significant period of a person's life and with opportunities for progress.
19. the object of a person's ambition or effort; an aim or desired result.