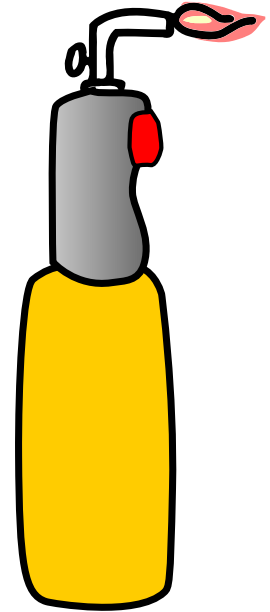
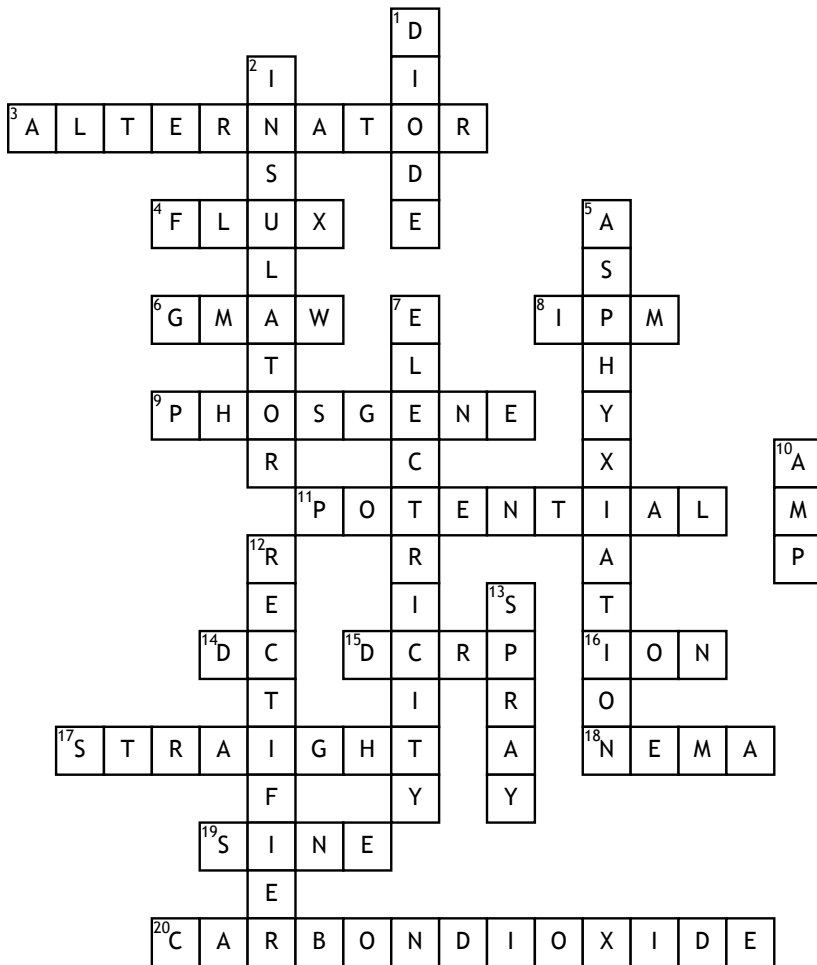


Name: _____

Date: _____

Wire Welding



Across

3. Slip rings appear on:

4. Inside a FCAW wire

6. Not MIG but,

8. Wire feed speed

9. Extremely dangerous gas - chlorinated solvents

11. Constant voltage a.k.a

14. Generator produces _____ current

15. Electrode Positive

16. A Charged atom is called:

17. Electrode negative

18. Duty Cycle

19. AC wave shape

20. Reactive shielding Gas

Down

1. One way electrical valve

2. a material that resists the flow of electricity

5. Danger of Argon

7. Contact tip provides:

10. Volt _____ curve

12. Changes AC to DC

13. Mode of Metal Transfer for MCAW