

Name: _____

Operational Excellence

B K G N X Y J I C K F H E Z I D R A D N A T S W
K V G Q G G D Z B Y P S X A R N Z C L I Z V D K
A M D O S G K G X I Q Y O I D E T F N Y Q D J U
I T V N V W H K Z A T F N M I R N V A N C E V N
Z T A Y Y N M V H R M K A H J M E M E I A D Q N
E G O U J X N N V E I I V L K N M E R A H D C E
N Y A B M E G U A A C G P E T Z E F A T C A H C
E M O T I O N R E O H H T O K B V C G S A E H E
G Q E D W J I S I W T C R K W V O V A U V U X S
Z P V V I S L D K N U Y D J N E R N T S G L A S
N M S B A N C Z X E E K X I Y V P O G G D A R A
O K H D I L I G W R A I S N G E M I E R U V I R
N J M B C R U U G S L B E G N F I T R E N N P Y
V Y R R C X D E O O D Z T I U W S C X E O O S P
A I B A D U M G A E M M H R N A U U L N A N J R
L M G P I R P C F D R S O K W I O D X B T L N O
U X M V N F E E L G D O J D H T U O S E N A N C
E L V B X I C D D B T E B E C I N R W L E I X E
A L O P U T G U H C U L D S G N I P Q T N T A S
D L C U S Z W W A D X Z U E X G T R B N C N K S
D X E K K T C U A G F L W S R J N E U F X E P I
E A Y Q E O S Y U E N E J D O P O V P E H S D N
D B D T L E B W O L L E Y H S R C O O E R S T G
T R A N S P O R A T I O N I K Y T L Y F J E H C

Essential non value added
Non value added
Reg tag area
Yellow belt
Root cause
Sustain
Motion
Shine
Set

Continuous improvement
Overproduction
Standardize
Area owner
Inventory
Waiting
Dmaic
Muda

Unnecessary processing
Transporation
Value added
Green belt
Defects
Kaizen
Gemba
Sort