Name: _____ Date: _____

5S Corssword Puzzle

The crossword grid contains the following answers:

- 4 Across: SET IN ORDER
- 5 Across: TEWNTY FOUR
- 7 Across: SAFETY
- 9 Across: MONTHLY
- 10 Across: WEEKLY
- 11 Across: QUARTER
- 13 Across: SORT
- 14 Across: WHITE TAG

Down words include: LOCATION, RESPONSIBILITY, QUARTERLY, STANDARDIZE, SHINE, REDTAGAREA, SUSTAIN, WORK ORDER.
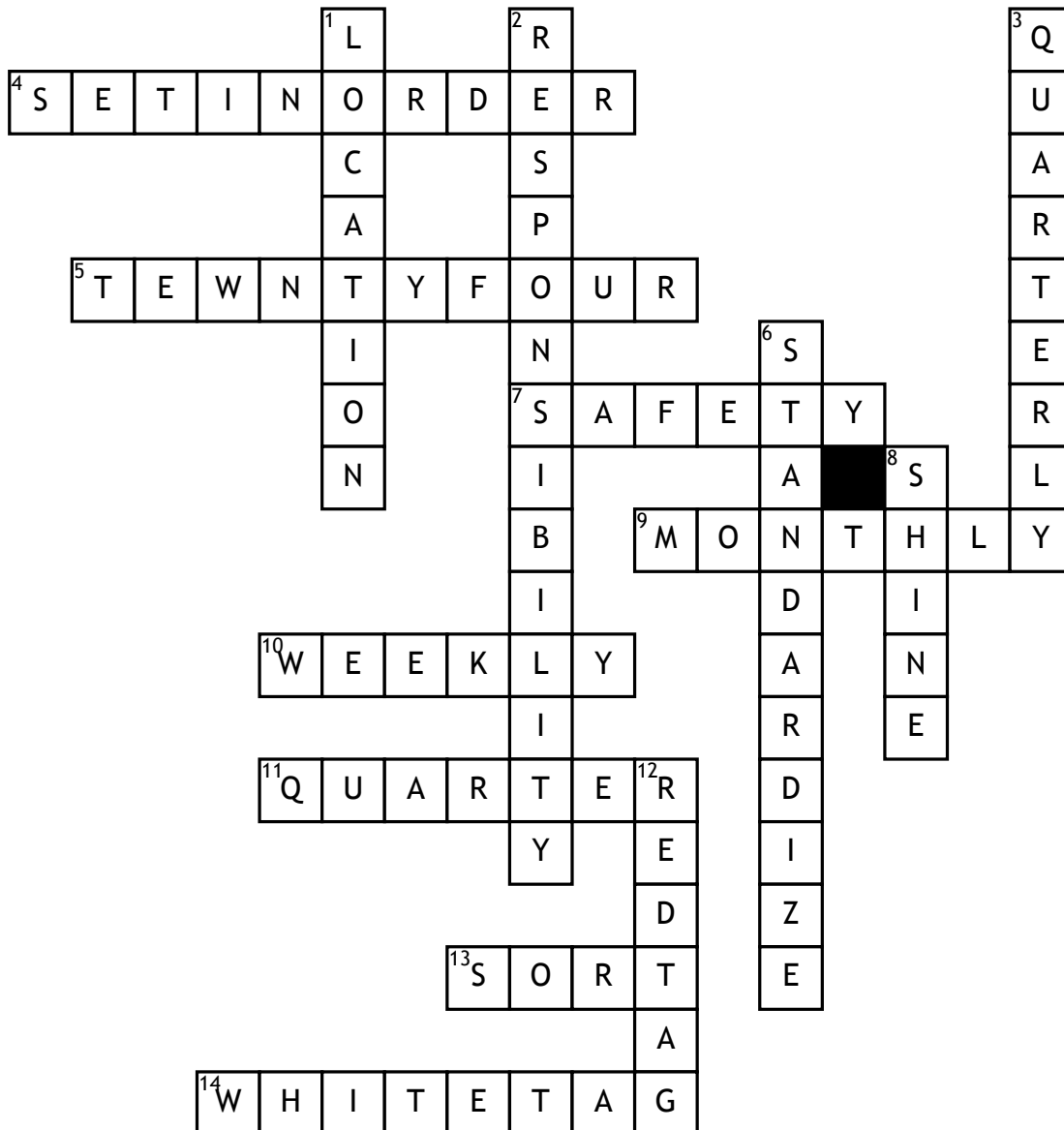
Across

4. "A place for everything and everything in its place" is the motto for the 2nd 5S step, _____

5. Log items that don't belong in the Red Tag Log, and if older than _____ move to the Red Tag Area.

7. The vision for 5S will enable the active participation of employees in the pursuit of _____, quality, and efficiency.

9. Fire exstingushers are to be inspected on a _____ basis.

10. Safety showers/eye wash stations are to be inspected on a _____ basis.

11. To aid in the 5th 5S, Sustain, each plant area is required to perform a 5S audit each _____.

13. The 1st step of 5S, _____, involves going through all tools, equipment, and materials in a work area to determine what is and isn't needed.

14. A _____ should be placed on equipment that requires a work order.

Down

1. Storing tools in the correct _____ after each use will revent the need to search each time a tool is needed.

2. In 5S, everyone takes the _____ for cleaning their own workplace on a daily basis.

3. Portable ladders are to be inspected on a _____ basis.

6. The 4th 5S step, _____, systemizes the actions from the first 3 steps and turns one-time efdfotrs into habits.

8. The 3rd 5S step, _____, is to use cleaning as a form of visual inspection.

12. Place a _____ on items not needed in an area.